

not required

not required

not required

Precautionary statements:

Other required labeling:

Product name:		PPJet filament				
Date of compilation/revision	1. 6. 2023	Version: 2.0	Replaces:	Version: 1.0	- 1/10 -	

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

1.1	Product identifier						
	Product name:	PPJet filament					
	Other means of identification:	not available					
	Registration number:	not required, the product is a mixture, not a compound					
1.2	Relevant identified uses of	the substance or mixture and uses advised against					
	Identified uses:	material for 3D-printing					
	Uses advised against:	not set					
1.3	Details of the supplier of th	e safety data sheet					
	Distributor: (responsible for marketing)	Zemědělské družstvo Haňovice Haňovice 18 783 21 Chudobín Czech Republic tel.: +420 585 100 308 e-mail: <u>info@plastymladec.cz</u> web: <u>www.filament-pm.com</u>					
	Competent person responsibl	e for the safety data sheet: PharmDr. Vladimír Végh, PHARMIS, info@pharmis.cz					
1.4	Emergency telephone num	Der d					
SEC	TION 2: HAZARDS IDENT	sks: acute intoxications of people / animals.					
The No.	mixture does not contain subst	re: the mixture is not classified as hazardous in compliance with Regulation (EC) 1272/2008. ances presenting a health or environmental hazard within the meaning of Regulation (EC) mmunity workplace exposure limit, classified as PBT/vPvB nor included in the Candidate neerns (SVHC).					
		eet is not required for this mixture; however this Safety Data Sheet provides important age, transport and other manipulation.					
2.1	Classification of the substan	nce or mixture					
	Classification in accordance with 1272/2008/EC:	not classified as hazardous					
2.2	Label elements						
	Contains:	not required					
	Hazard pictograms:	not required					
	Signal word:	not required					
	Hazard statements:	not required					
	Supplemental hazard information:	not required					
Supplemental label elements for certain mixtures:							

<u>Filament</u>	SAFETY DATA SHEET conforms to Regulation EC No. 1907/2006 (REACH), Regulation EC No. 1272/2008 (CLP) and Commission Regulation EU No. 2020/878	
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		-	-		

2.3 Other hazards

Results of PBT and vPvB assessment: The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, Annex XIII. No substances presented in the mixture at a concentration ≥ 0.1 % by weight are included in the Candidate List of SVHC.

No substances presented in the mixture at a concentration ≥ 0.1 % by weight are included in the list established in accordance with Article 59(1) for having endocrine disrupting properties; nor are they identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

Important health effects:	No adverse effects for human health are expected for the mixture under normal conditions of usage, the mixture is biologically inert. When melted, it can cause serious burns if contacted with skin and eyes. Ingestion of a small amount should not cause any troubles. Inhaling of loosen dust or potential decomposition products of melted/overheated mixture in high concentration can irritate moderately respiratory system and mucous membranes.
Important environmental effects:	No adverse effects in the environment are expected for the mixture; the mixture is almost biologically inert.
Important physico-chemical effects:	Not known.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Product based on polypropylene with additives.

3.1 Substances

does not apply

3.2 Mixtures

Substances presenting a health or environmental hazard within the meaning of the Regulation (EC) No. 1272/2008, assigned a Community/national workplace exposure limit, classified as PBT/vPvB or included in the Candidate List of SVHC, identified as having endocrine disruptive properties:

Substance REACH Registration number	Content (% w/w)	EC Number CAS Number Index Number	Classification 1272/2008/EC*		Exposure limits
-	-	-	-	-	-
* For full wording of used classification abbreviations and Hazard Statements (H-phrases) see Section 16					

Other compounds

Other substances not presenting a health or environmental hazard within the meaning of Regulation (EC) No. 1272/2008, without a Community workplace exposure limit, not classified as PBT/vPvB nor included in the Candidate List:

Substance REACH Registration number	EC Number CAS Number Index Number	Classification 1272/2008/EC*	Exposure limits
polypropylene (PP) REACH not available yet	1 2	not classified as hazardous	national, see 8.1

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

Health hazard is no minimal, being neither irritating, corrosive, volatile, nor toxic. Effects of over exposure: There are no hazards under normal use conditions. Observe all user considerations and safety measures stated on the packaging. In case of any health problem or uncertainty seek medical attention and provide information from this Material Safety Data Sheet. Unconscious persons place in the stabilized position and observe the breathing. Never give any fluids to unconscious persons. Be careful when manipulating hot products - danger of skin burns.

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Inhalation:	 No adverse effects are expected under normal conditions of use. Direct inhalation exposure is no expected. Dust or potential decomposition products of melted/overheated mixture in high concentration can cause airway irritation. In this case remove the affected persons to a fresh air. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation. Call immediately medical emergency.
Skin contact:	No adverse effects are expected under normal conditions of use - no special requirements needed In case of a skin contact with melted polymer do not remove it from the skin. Cool down the burn area with a stream of cold water and call the professional medical help.
Eye contact:	No adverse effects are expected under normal conditions of use - no special requirements needed Dust or potential decomposition products of melted polymer can cause eye irritation. Seek medic advice if the eye irritation persists. Direct contact of eye with melted product can cause serious eye damage. Seek professional medical help immediately.
Ingestion:	No adverse effects are expected under normal conditions of use - no special requirements needed This type of exposure is not expected.

4.2 Most important symptoms and effects, both acute and delayed

No adverse effects for human health are expected for the mixture under normal conditions of usage, the mixture is biologically inert. When melted, it can cause serious burns if contacted with skin and eyes. Ingestion of a small amount should not cause any troubles. Inhaling of loosen dust or potential decomposition products of melted/overheated mixture in high concentration can irritate moderately respiratory system and mucous membranes.

4.3 Indication of any immediate medical attention and special treatment needed No specific therapy known. Use supportive and symptomatic treatment.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media:	water spray, alcohol resistant foam, dry-powder, carbon dioxide
Unsuitable extinguishing media:	direct water stream - could spread fire

5.2 Special hazards arising from the substance or mixture

Flammable. Incomplete combustion and thermolysis may produce toxic, irritating and flammable decomposition products (such as carbon monoxide, carbon dioxide, sooth, aldehydes and other products of organic compounds decomposition). Do not inhale smokes.

5.3 Advice for fire-fighters

<u>Fire Fighting Procedures:</u> Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of re-ignition has passed. Fight fire from protected location or safe distance. Move container from fire area if this is possible without hazard. If possible, avoid leaked water to enter sewage system or environment.

<u>Special Protective Equipment for Firefighters:</u> Wear positive-pressure self-contained breathing apparatus (SCBA) and protective firefighting clothing (includes firefighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during firefighting operations. If contact is likely, change to full chemical resistant firefighting clothing with self-contained breathing apparatus. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections 6 and 8.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 **Personal precautions, protective equipment and emergency procedures**

No special requirements are needed. Observe all user considerations and safety measures. All unprotected persons should be restraint. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

6.2 Environmental precautions

No special requirements are needed.

Filam	<u>ent</u> (M)	confo	orms to Regulation EC No.	CTY DATA S 1907/2006 (REACH), Reg nission Regulation EU No	gulation EC No. 1272/2008 (Cl	LP)
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	nd materials for or the second			ose according to va	lid legislation (see Sect	ion 13);
	to other sections nstructions in the s	section 8 and 13				
SECTION 7: HA		TORAGE				
Observe all requiremen adequate ve sources of i compounds	ts for personal pro entilation. Observe gnition, smoking i may be released. resents a potential	ns, safety measu tective equipme all fire protecti s prohibited). D Thus suction an	nt. Avoid breathing on measures (work v uring the product's t d discharge of these	decomposition prod vith open flame is p hermal treatment sn emissions must be l	or advice on the minimu ucts or loosened dust. U rohibited, remove all po- nall amounts of volatile ocally secured. Dust free emoved. All devices mu	Use only wit ossible e organic om the
Observe all	for safe storage, fire protection me prohibited). Keep	easures (work w		hibited, remove all ources.	possible sources of ign	ition,
Specific en material for	d uses 3D-printing					
SECTION 8: EX	POSURE CONT	ROLS/PERSO		DN		
3.1 Control pa	rameters					
Indicative of	occupational expos	sure limit EU: no	ot set			
CAS	Substance nam	ne	Ind	icative occupationa	l exposure limit	
-	-		-			
	1 1 /	. 1	1		<u>\</u>	
			limits (only selected		*	
CAS	Substance nam			cupational exposure	limits	
9003-07-0	polypropylene as: polypropyl		PE		5.0 mg.m ⁻³ on no. 361/2007 Coll.)	i
* because of p	physical status, this typ	e of exposure is not	expected, however mech	nical grinding/ cutting c	an release the dust	
Indicative b	piological limits: n	ot set				
Other recor	Other recommended values: not set					
CAS						
-	-		-			
			ble for the mixture.			
Predicted N	lo Effect Concentr	ation (PNEC): r	not available for the	nixture.		

Filament 🕅		confo	rms to Regulation EC No. 1	TY DATA S 907/2006 (REACH), Reg nission Regulation EU No	gulation EC No. 1272/2008 (C	LP)	
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8.2	Exposure controls						
	Appropriate engineering co	ntrols:					
	protective equipment for use with this material, as provided below, is based upon intended, normal usage. Individual protection measures, such as personal protective equipment:						
	 a) Eye / face protection No special requirements are needed under normal conditions of usage. Avoid contact with eyes. If risk of eye contact exists, use safety glasses with side shields (EN 166). 						
	 b) Skin protection: No special requirements are needed under normal conditions of usage. When manipulating with heated/hot material use heat isolating gloves made of para-aramid/carbon with thermal isolation up to 270°C and forearm protection. Example of recommended gloves: KCL, Karbo TECT with leather forearm cuffs, with thermal isolation up to 350°C. 						
	NOTICE: The selection of take into account all rele						

c) Respiratory protection:

No special requirements are needed under normal use conditions. Ensure appropriate ventilation or exhaustion at the workplace. Do not inhale decomposition products from overheated product or dust produced by mechanical operations. If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include: half-face particle filter respirator, type P1 or FFP1filter (European Committee for Standardization (CEN) standards EN 136, 140 and 405 provide respirator masks and EN 149 and 143 (EN 14387+A1) provide filter recommendations).

d) Thermal hazards:

No such risk when normally used.

Environmental exposure controls:

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions. All storage and manipulation are have to be equipped for the sanation of possible leakage. See information in sections 6 and 12.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Properties	value	method / condition
Physical state:	solid wire	20°C
Colour:	various, according to specification	-
Odour:	no odour	-
Melting point/freezing point:	230°C	melt flow index
Boiling point/range or initial boiling point:	information not available	-
Flammability:	information not available	-
Upper/lower flammability or explosive limits:	information not available	-
Flash point:	information not available	-
Auto-ignition temperature:	information not available	-



SAFETY DATA SHEET

conforms to Regulation EC No. 1907/2006 (REACH), Regulation EC No. 1272/2008 (CLP) and Commission Regulation EU No. 2020/878

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	1	1	
	Decomposition temperature:	information not available	-
	pH:	information not available	-
	Kinematic viscosity:	information not available	-
	Solubility:	insoluble in water soluble in cyklohexane, tetrahydrofurane	water, 20°C
	Partition coefficient: n-octanol/water:	information not available	-
	Vapour pressure:	information not available	-
	Density and/or relative density:	0,89 g/cm ³	ISO 1183/B
	Relative vapour density:	information not available	-
	Particle characteristics:	not applicable	-
.2	Other information		
	Vicat softening temperature:	81°C	ISO 306
	Heat deflection temperature:	50°C	ISO 75-1/-2
	Explosive properties:	no explosive properties	-
	Oxidising properties:	no oxidative properties	-
	TION 10: STABILITY AND REACTIVITY		
)EC	TION 10. STABILITY AND REACTIVITY		
0.1	Reactivity Not reactive under normal conditions of storag	ge and manipulation.	
0.2	Chemical stability Mixture is chemically stable under normal con decomposition.	ditions of storage and manipulation. Overhea	ting may cause thermal
0.3	Possibility of hazardous reactions Not known.		
0.4	Conditions to avoid Not known.		
0.5	Incompatible materials		

Not known.

10.6 Hazardous decomposition products

Material does not decompose at ambient temperatures. Incomplete combustion and thermolysis may produce toxic, irritating and flammable decomposition products (such as carbon monoxide, carbon dioxide, sooth, aldehydes and other products of hydrocarbons decomposition).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008 No adverse effects for human health are expected for the mixture under normal conditions of usage, the mixture is biologically inert.

a) Acute toxicity

Based on available data, the classification criteria are not met. Based on composition, the mixture has low acute toxicity and no adverse effects for human health are expected under applicable conditions of exposure.

b) Skin corrosion/irritation Based on available data, the classification criteria are not met. The mixture has no direct corrosive / irritating properties. Melted product may cause serious burns following the contact with the skin.

<u>Fi</u>	ilament 🕅	conforms to R	Regulation EC No. 1	FY DATA SI 007/2006 (REACH), Reg ission Regulation EU No	ulation EC No. 1272/2008 (CLI	P)
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<i>c)</i>	Serious eye damage/irritation Based on available data, the c Melted product may cause ser				ect corrosive / irritating	properties.
<i>d)</i>	Respiratory or skin sensitisati Based on available data, the c		re not met.			
е)	<i>Germ cell mutagenicity</i> Based on available data, the c	assification criteria an	re not met.			
f)	<i>Carcinogenicity</i> Based on available data, the c	assification criteria ar	re not met.			
<i>g)</i>	<i>Reproductive toxicity</i> Based on available data, the c	assification criteria an	re not met.			
h)	<i>STOT-single exposure</i> Based on available data, the c mechanically irritate airways.				ned dust during manipu	lation can
i)	<i>STOT-repeated exposure</i> Based on available data, the c	assification criteria ar	re not met.			
j)	Aspiration hazard Based on available data, the c	assification criteria an	re not met.			
11.2	Information on other hazar	ls				
	Endocrine disrupting propert No substances presented in th accordance with Article 59(1) disrupting properties in accor Commission Regulation (EU)	e mixture at a concent for having endocrine lance with the criteria	disrupting prop	erties; nor are they	identified as having end	docrine
	<i>Other information</i> Not available.					
SEC	FION 12: ECOLOGICAL IN	FORMATION				
	No adverse effects in the envi	ronment are expected	for the mixture	; the mixture is bio	logically almost inert.	
12.1	Toxicity No data measured for the mix almost biologically inert.	ture. No adverse effec	ts in the enviro	nment are expected	for the mixture; the mix	xture is
12.2	Persistence and degradabili Within the environment the m		gical decompos	ition (biodegradabl	e).	
12.3	Bioaccumulative potential The mixture has no bioaccum	ulative potential.				
12.4	Mobility in soil No data for the mixture. Insol	uble in water, mobility	y in soil is not e	xpected.		
12.5	Results of PBT and vPvB as The substances in the mixture mixture are not included in th	do not meet the PBT/		ccording to REACI	H, annex XIII; the subst	ances in the
12.6	Endocrine disrupting prope No substances presented in th accordance with Article 59(1) disrupting properties in accor Commission Regulation (EU)	e mixture at a concent for having endocrine lance with the criteria	disrupting prop	erties; nor are they	identified as having end	docrine
12.7	Other adverse effects Not known.					



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SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

It is recommended to dispose all rests in authorized dangerous waste facility. Disposal has to comply all local legal requirements on wastes.

Substance or mixture disposal methods:

Dispose in accordance with the valid waste legislation. Do not dispose as a common household waste. Dispose in a certified waste facility / recycle. According to the European Waste Catalogue waste codes are not specific for product, but for its use. Therefore, appropriate waste code should assign final user according to his specific use.

Proposed waste classification, based on the most common use:

07 Wastes from Organic Chemical Processes 07 02 wastes from the MFSU of plastics, synthetic rubber and man-made fibres Waste type name: waste plastic Waste catalog code: 07 02 13 Hazardous waste: no

Packages disposal methods: Recycle empty packages.

Proposed waste classification, based on the most common use:

15 Waste packaging; absorbents, wiping cloths, filter materials and protective clothing not otherwise specified 15 01 packaging (including separately collected municipal packaging waste) Waste type name: paper and card board packaging / plastic packaging Waste catalog code for empty package: 15 01 01 / 15 01 02 Dangerous waste: no

SECTION 14: TRANSPORT INFORMATION

The substance is not classified as dangerous for transport according to ADR/RID/IMDG/ICAO/IATA.

14.1 UN Number or ID Number: -

14.2	UN proper shipping nam	ie		
	Road transport ADR	Rail transport RID	Int. maritime trans. IMDG	Air transport ICAO/IATA
	-	-	-	-
14.3	Transport hazard class(e	es)		
	Road transport ADR	Rail transport RID	Int. maritime trans. IMDG	Air transport ICAO/IATA
	-	-	-	-
	Classification code	·	·	
	-	-	-	-
1	Hazard identification nu	mber (Kemler)		
1	-	-	-	-
	Labels			
	-	-	-	-
	Other remarks			
	-	-	-	-
14.4	Packing group			
	Road transport ADR	Rail transport RID	Int. maritime trans. IMDG	Air transport ICAO/IATA
	-	-	-	-



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conforms to Regulation EC No. 1907/2006 (REACH), Regulation EC No. 1272/2008 (CLP) and Commission Regulation EU No. 2020/878

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14.5 Environmental hazards: no

14.6 Special precautions for user: not required

14.7 Maritime transport in bulk according to IMO instruments: not transported

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant legislation European Union:

- Regulation (EC) No 1907/2006 of the European Parliament and of the , concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH)
- Regulation EC No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006
- Commission Regulation (EU) 2020/878 of 18 June 2020 amending Annex II to Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)
- Commission Directive 2000/39/EC of 8 June 2000 establishing a first list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work
- Commission Directive 2006/15/EC of 7 February 2006 establishing a second list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC and amending Directives 91/322/EEC and 2000/39/EC
- Commission Directive 2009/161/EU of 17 December 2009 establishing a third list of indicative occupational exposure limit values in implementation of Council Directive 98/24/EC and amending Commission Directive 2000/39/EC
- Commission Directive (EU) 2017/164 of 31 January 2017 establishing a fourth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC
- Commission Directive (EU) 2019/1831 of 24 October 2019 establishing a fifth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC and amending Commission Directive 2000/39/EC
- Directive 2004/37/EC of the European Parliament and of the Council of 29 April 2004 on the protection of workers from the risks related to exposure to carcinogens or mutagens at work
- European Waste Catalogue
- Council Directive 1999/13/EC of 11 March 1999 on the limitation of emissions of volatile organic compounds due to the use of organic solvents in certain activities and installations
- Regulation (EU) No 526/2013 of the European Parliament and of the Council of 21 May 2013 concerning the European Union Agency for Network and Information Security (ENISA) and repealing Regulation (EC) No 460/2004

Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles: none

Designation of the substance, of the group of substances or of the mixture	Conditions of restriction
-	-

15.2 Chemical safety assessment

DNEL

Chemical safety assessment not carried yet

SECTION 16: OTHER INFORMATION

a) Changes made to the previous version of the safety data sheet Not applicable, first edition - version 1.0

Derived No Effect Level

Key or legend to abbreviations and acronyms used in the safety data sheetExp. lim.Exposure limitNPELThe highest permissible exposure limit (Slovak Republic)PELThe highest permissible exposure limit (Czech Republic)OELOccupational exposure limitPBTSubstances persistent, bioacumulative and toxicvPvBSubstances very persistent and very bioacumulativeVOCVolatile organic compound

<u>Fi</u>	<u>ilament (</u>	confc	SAFETY DATA SHEET conforms to Regulation EC No. 1907/2006 (REACH), Regulation EC No. 1272/2008 and Commission Regulation EU No. 2020/878					
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	BWBJLD50MLC50MEC50HIC50HADRERIDInIMDGInICAOIn	information used for th	tion concentration oncerning the Internation ransport of Dangerous Dangerous Goods Coo tion Organization overt Association a the purpose of classified	s Substances by Ra le cation	ilway			
e)	Regulation EC No. 127 Full wording of used H		phrases)					
ſ)	Before handling, storin	<i>ag appropriate for workers</i> ing or using the present substance for the first time, employees must be informed - common training ls, occupational safety training.						
<i>g)</i>	Other information Safety Data Sheet (SDS) is compiled in accordance with the Regulation EC No. 1907/2006 (REACH), Regulation EC No. 1272/2008 (CLP) and Commission Regulation EU No. 2020/878; and contains information on safety use, occupational health protection, and environmental protection. The information contained herein is given in good faith and is accurate to the best of knowledge at the date indicated above. This particular information applies on the product as supplied and may not be valid in mixtures with other substances. If used for other purposes as identified in this SDS, the distributor is not liable for any damage.							
	The information given herein in no way dispenses the user from knowing and applying all provisions regulating his activity. The user bears sole liability for the precautions required when using the product. The regulatory texts indicated herein are intended to aid the user to fulfill his obligations. This list is not to be considered complete and exhaustive. It is the user's responsibility to ensure that he is subject to no other obligations than those mentioned.							
	Compiled: PharmDr. Vladimír Végh, PHARMIS, <u>www.pharmis.cz</u>							